

Rush!

Work Order ID 70761



Wednesday, June 15, 2011 7:18:32 AM

Page 1

Item ID: D2579

Accept



Setup Start



Revision ID:

Stop



Item Name: Crossbolt Spacer

Start Date: 6/15/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 6/16/2011 Req'd Qty: 200.00



Customer:

Reference:

Approvals:

Process Plan:

u

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2579	Rev E								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FA245

SA 11/6/15

208

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 11/6/15

208

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SA 11.6.15

208

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Page 2

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Accept



Setup Start



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Stop



Item Name: Crossbolt Spacer

Start Date: 6/15/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 6/16/2011 Req'd Qty: 200.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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125

0.00



Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.

208 ~~4~~ D BE 11/06/15

130

Identify as per dwg & Stock Location LG 0.00



Packaging

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

208 0 BE 11/06/15

140

QC21- Final Inspection - Work Order Release 0.00



QC

Memo

0.00

Quality Control

11/6/16 MF
11-06-15

Picklist Print

Wednesday, June 15, 2011 7:18:29 AM

Page 1

Work Order ID: 70761

Parent Item: D2579

Parent Item Name: Crossbolt Spacer



Start Date: 6/15/2011

Required Date: 6/16/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP ☐ E ☐ 02.06.17 ☐ Now turned on Cobra ☐ NG ☐
IPP F 07.07.06 rev E dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.500W.058

Purchased

No

100

f

271.8000

0.3583

75.43158



6061-T6 RD Tube .500"x.058W

Location

MAT014

117084

117328

117890

Loc Qty

271.8

139.8

24

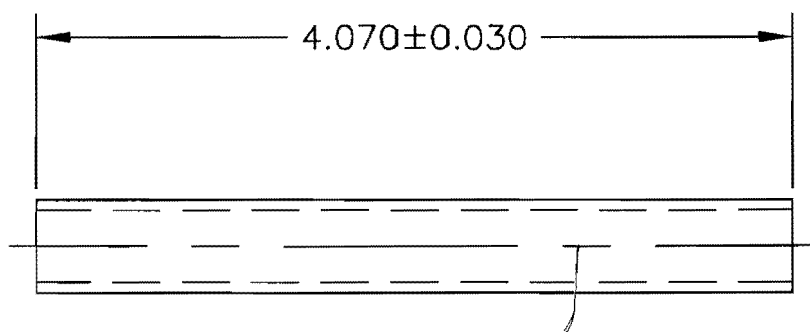
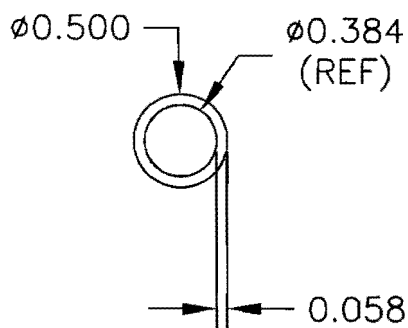
108

Loc Code

SA 11/6/15
8 Pt
2 Pt
66 Pt
7 76 Pt
total

DART

DESIGN #	DRAWN BY RA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS	0.035 WALL
C	97.02.21	0.058 WALL WAS	0.065 WALL
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED
07.06.28**D2579 CROSS BOLT SPACER**

w/ 40761

D2579 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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